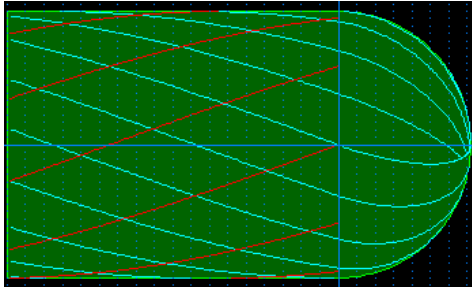
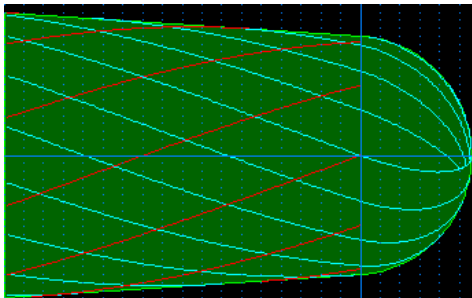


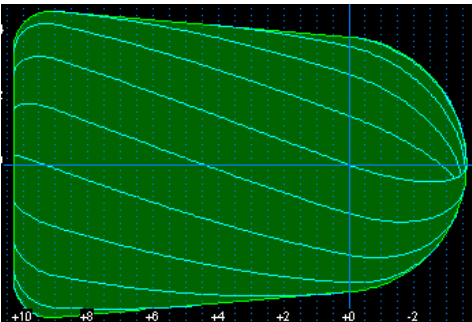
Front section: Exp. Ball Nose



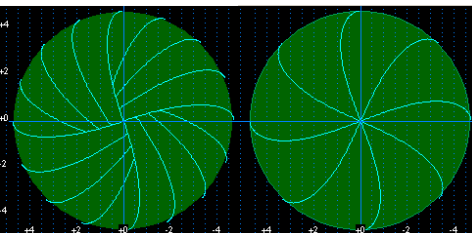
Middle section: Exp. Front Taper



Back section: Exp. Radius



Standard Fluting: Cut to Center / Groove Cut



Profile Construction:

Free selectable sequence including:

Front:

1. End face
2. Point
3. Chamfer
4. Sphere
5. Ball nose
6. Enlarged radius
7. Double radius

Middle:

1. Cylinder
2. Increasing taper
3. Downgrade taper
4. Convex radius
5. Concav radius

Back:

1. Cylinder
2. Taper
3. Radius

Standard Fluting:

- Cut to center
- Section fluting
- Two to center
- Groove cut

Double Cutting:

- Optional

Periphery:

- Optional

Chip breaker:

- Optional

Grinding Direction:

- Forward
- Backward
- Bidirectional