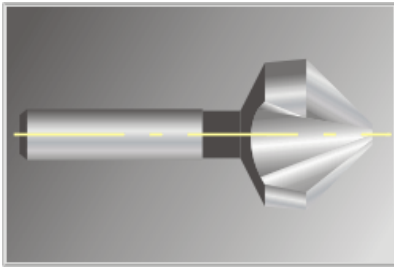


12 Countersink

Specifications



Counter flute with special grinding procedure

Point:

- Plane

Cutting Edge Combination:

- right helix/right cutting
- left helix/left cutting

Production / Regrinding:

- Production by different infeed (several steps)
- Regrinding with calculation of removal length, periphery and rake.
- Regrinding, finishing with different wheels

Preparation:

- Separation
- Profile roughing
- Profile finishing

Fluting:

- Taper flute like end mills
- Counter flute with special grinding procedure

Chamfer:

- Axial/radial relief angle

Rear Section:

- Cylindrical grinding

Plane End Face