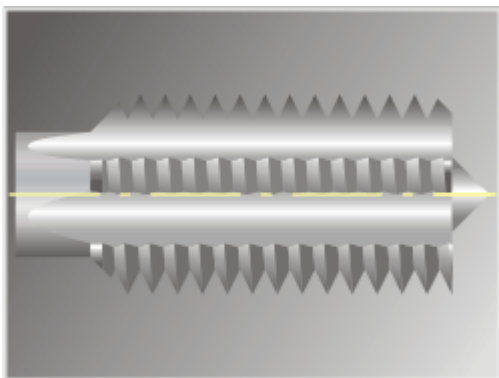
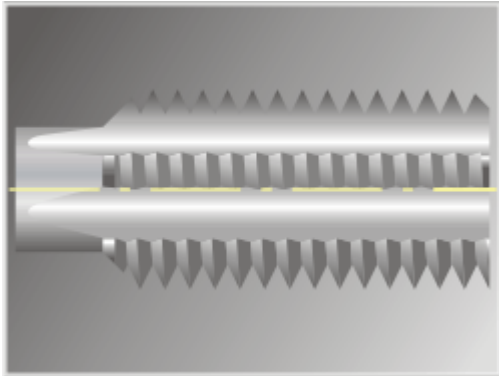


9 Taps

Specifications

9.1 Taps, Basic



Taps with flatgrind or centring point

End Face:

- Plan Face
- Centering Point
- Clearance
- Centering P. + Clearance
- Spigot

Cutting Edge Combination:

- right helix/right cutting
- left helix/right cutting
- left helix/left cutting
- right helix/left cutting

Preparation:

- Separation
- Profile roughing
- Profile finishing

Main Fluting:

- Using standard- or radius wheels

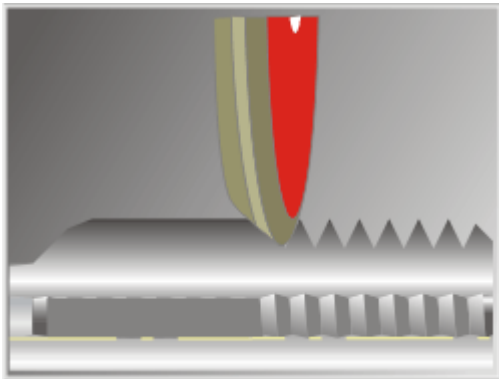
Chamfer:

- Type of grinding: longitudinal/transverse
- Chamfer angle
- Chamfer length
- Chamfer radial relief

Gashing:

- Radial cut angle
- Axial cut angle
- With radius- or rounded cup wheel

9.2 Taps / Production



Extension to 9.1:

Tap production:

- Production by profile-wheel (Wheel-definition by DXF- or point discription)
- Radial relief