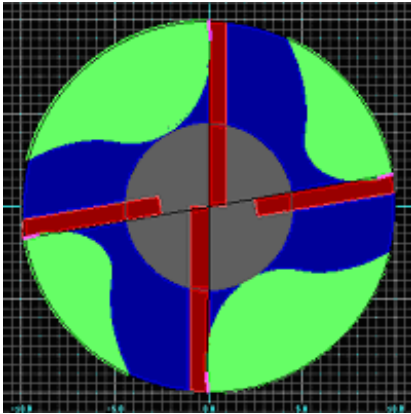


2. Multi Cutter End Mills

Specifications

2.1 Multi Cutter End Mills



Specification:

- Cylindrical standard end mills
- 2 teeth at center: max. 8 teeth

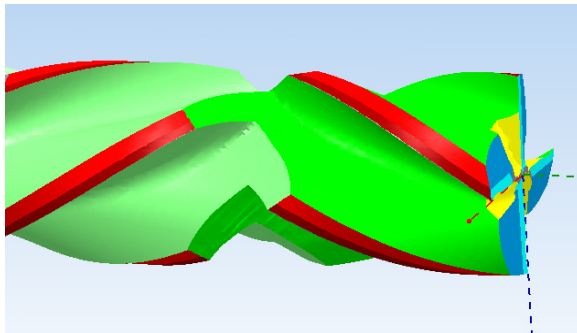
Geometry:

- Tools with 2 at center geometry
- Tools with groups of different fluting and periphery cutting edges:
2 teeth: 2 groups
3 teeth: 3 groups
4 teeth: 2 or 4 groups
5 teeth: 5 groups
6 teeth: 2 or 3 groups
8 teeth: 2 or 4 groups

Division:

- Different tooth division

2.2 Cross Cutting (Up-Down-End Mill)



Up-Down-End Mill

Extension to 2.1:

- 2, 3 or 4 teeth tools with two crosswise cutting edges for each tooth:
- Primary fluting: right helix
- Cross cutting: left helix
- Axial and radial tooth offset