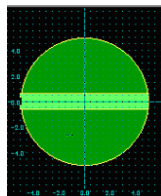
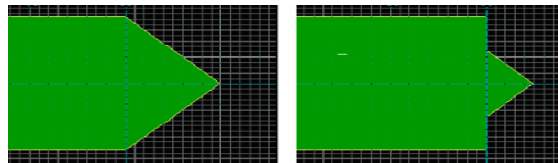


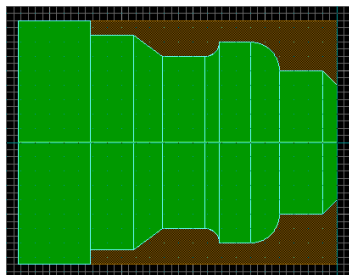
Exp: Clamping Surface Form E\_2 / Form B, 1Land



Slog



Full Point / Centring Point



Example: Tools with increasing / downgrade profile

**A) Preparation**

**Separation:**

- Round Grinding / Depth Grinding

**Point Machining:**

- Full Point / Centring Point
- With / no oscillation

**Chamfer:**

- Round Grinding / Depth Grinding
- With / no oscillation

**Slot: (Cooling Channel Connection)**

**Clamping Surface:**

- Form B, 1 Land
- Form B, 2 Land
- Form E\_1
- Form E\_2

**B) Profile Machining**

- Increasing / downgrade profiles

**Operations**

- Roughing
- Finishing
- Polishing

**Type of End Face:**

- Plane
- Point
- Centering point