

**Workpiece:**

- Cylindrical workpiece ( like 1)

**End Face:**

- 1./2. relief angle
- Concavity
- Negat./posit. dish angle
- Outer cutting edge, inner cutting edge
- Regular/changing teeth geometry

**Chamfer:**

- 1./2./3. relief angle

**Notching:**

- 1 to 3 notchings per tooth
- Constructable cutting positions
- Roundings at entry and exit
- Variable aperture angle