

MTS

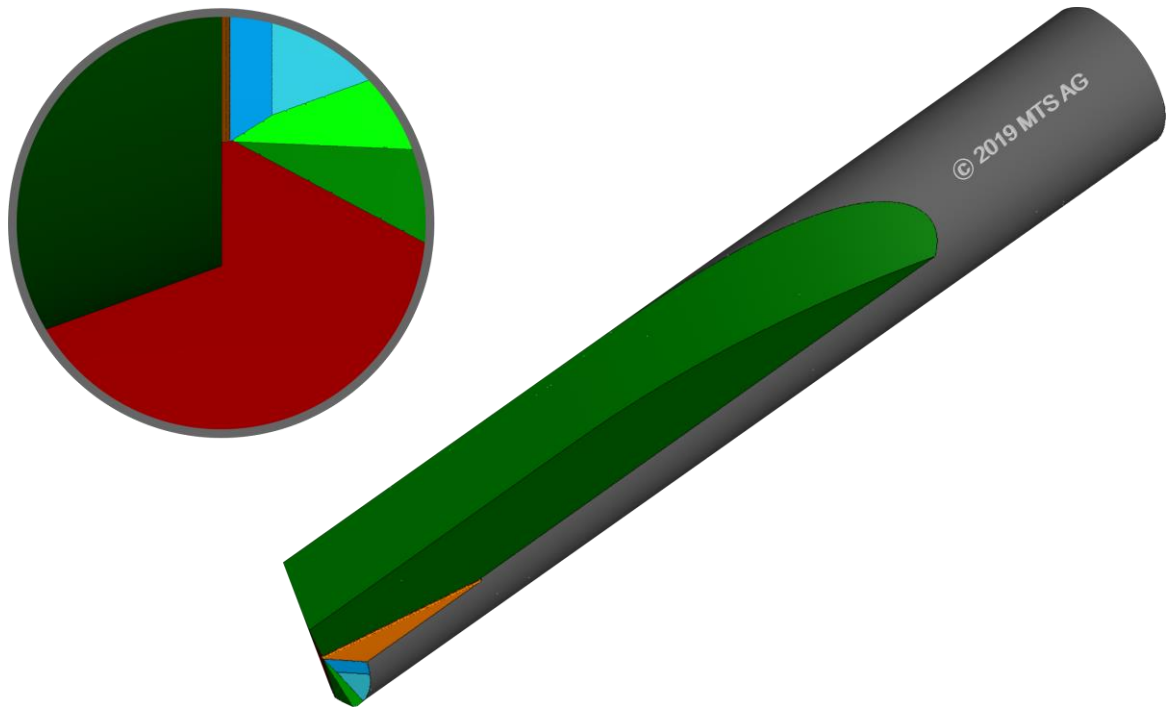
Product of the VOLLMER Group

tool-kit PROFESSIONAL by MTS – Product of the VOLLMER Group

Software-Modul

Spezifikation „Deep Hole Drills/TMENU“

Stand: 30.01.25



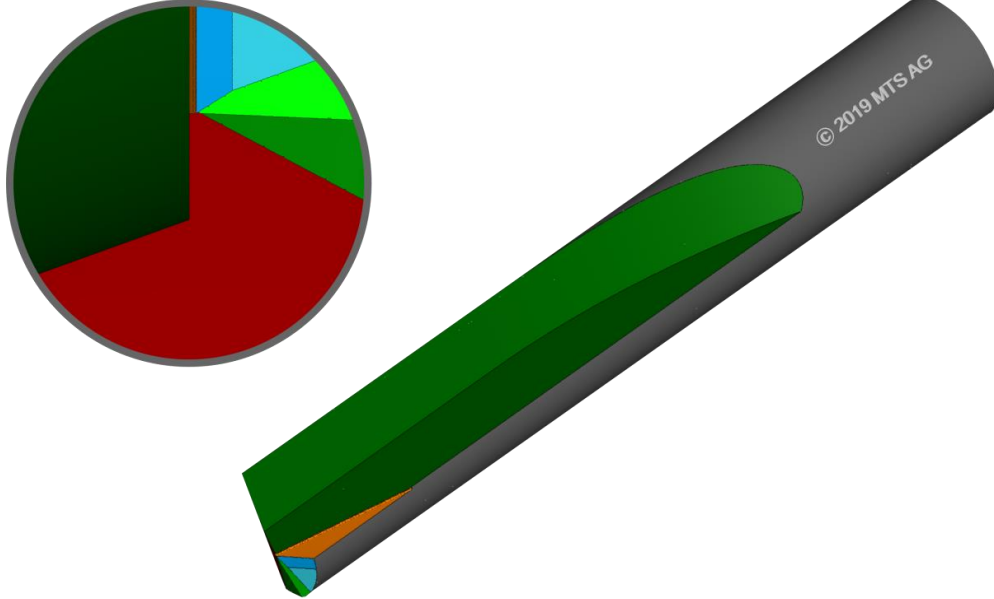
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7.1 Deep Hole Drills

TMENU



7.1 Basic Modul Deep Hole Drills

- **1 and 2-Cutter**
- **Preparation**
 - Cut-off
 - Roughing
- **Point Clearance:**
 - Up to 5 different clearances
- **Chamfer:**
 - Optional: Chamfer grinding
- **Main Fluting:**
 - Straight Gashing
- **Secondary Fluting:**
 - Optional: Sec. flute
- **Web Thinning:**
 - Corrected main cutting edge
 - Corrected chisel edge
- **Chamfer/edge rounding**