

MTS

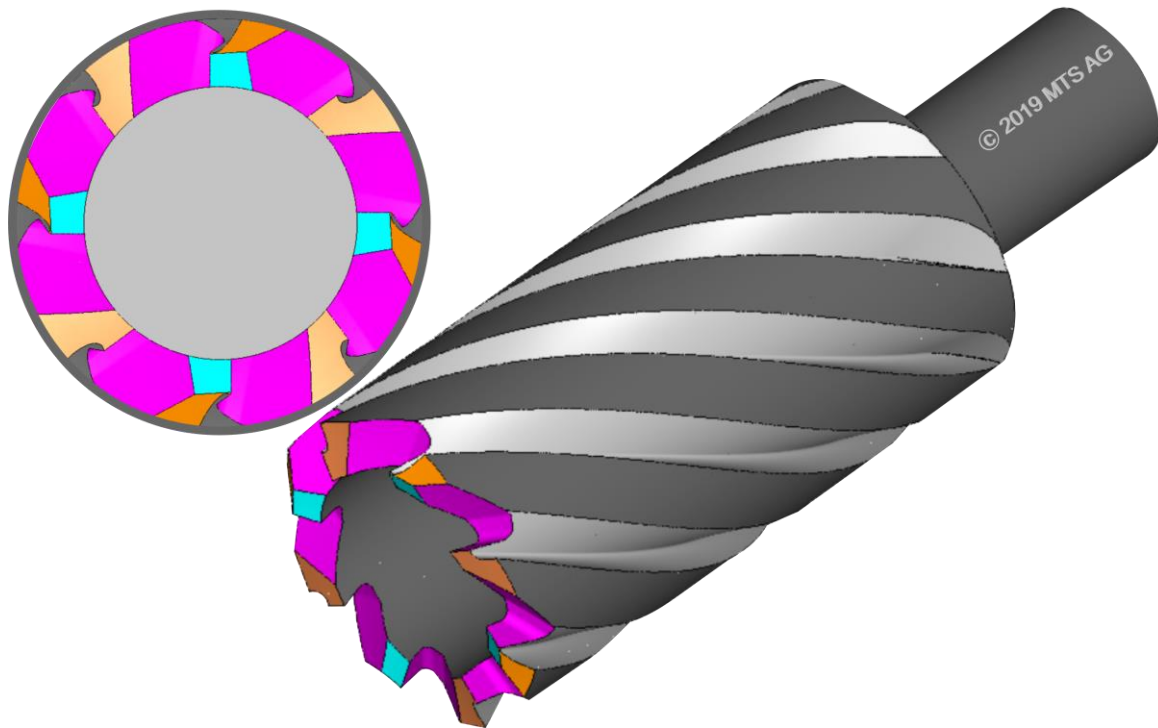
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tool-kit PROFESSIONAL by MTS – Product of the VOLLMER Group

Software-Modul

Spezifikation „Core Drills/KMENU“

Stand: 30.01.25



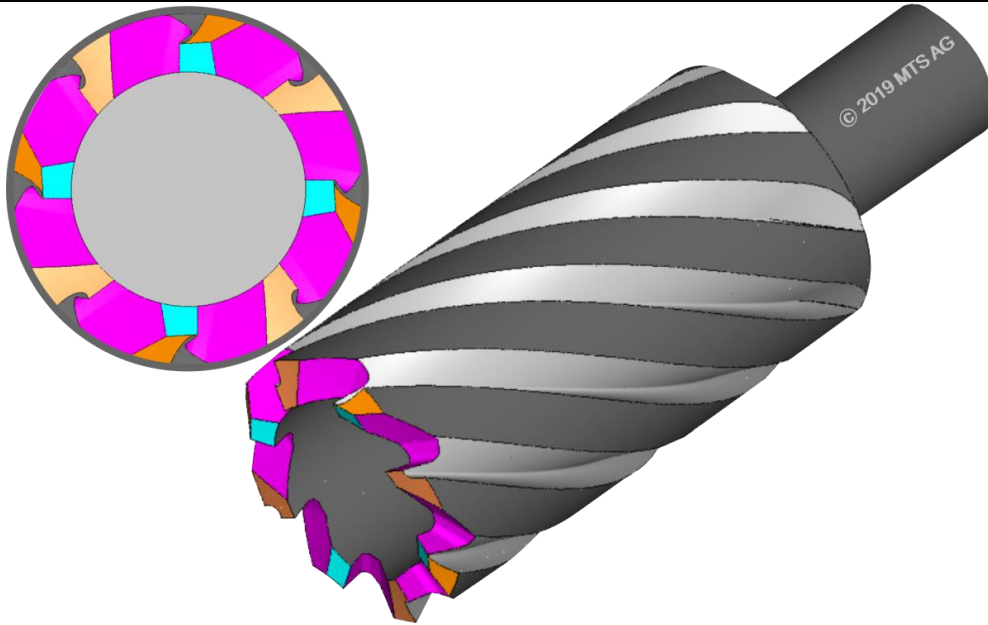
VOLLMER WERKE Maschinenfabrik GmbH
MTS
Innovationszentrum Freiburg (FRIZ)
Georges-Köhler-Allee 302
79110 Freiburg im Breisgau
Tel.: +49 7351 571 8141 / +49 160 5426017
info-mts@vollmer-group.com
www.mts-toolkit.com

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10. Core Drills

KMENU



10.1 Basic Modul Core Drills

- **Workpiece:**
Cylindrical workpiece (like 1)
- **End Face:**
1./2. relief angle
Concavity
Negat./posit. dish angle
Outer cutting edge, inner cutting edge
Regular/changing teeth geometry
- **Chamfer:**
1./2./3. relief angle
- **Notching:**
1 to 3 notchings per tooth
Constructable cutting positions
Roundings at entry and exit
Variable aperture angle.
- **Radial relief grinding (Heel).**