

MTS

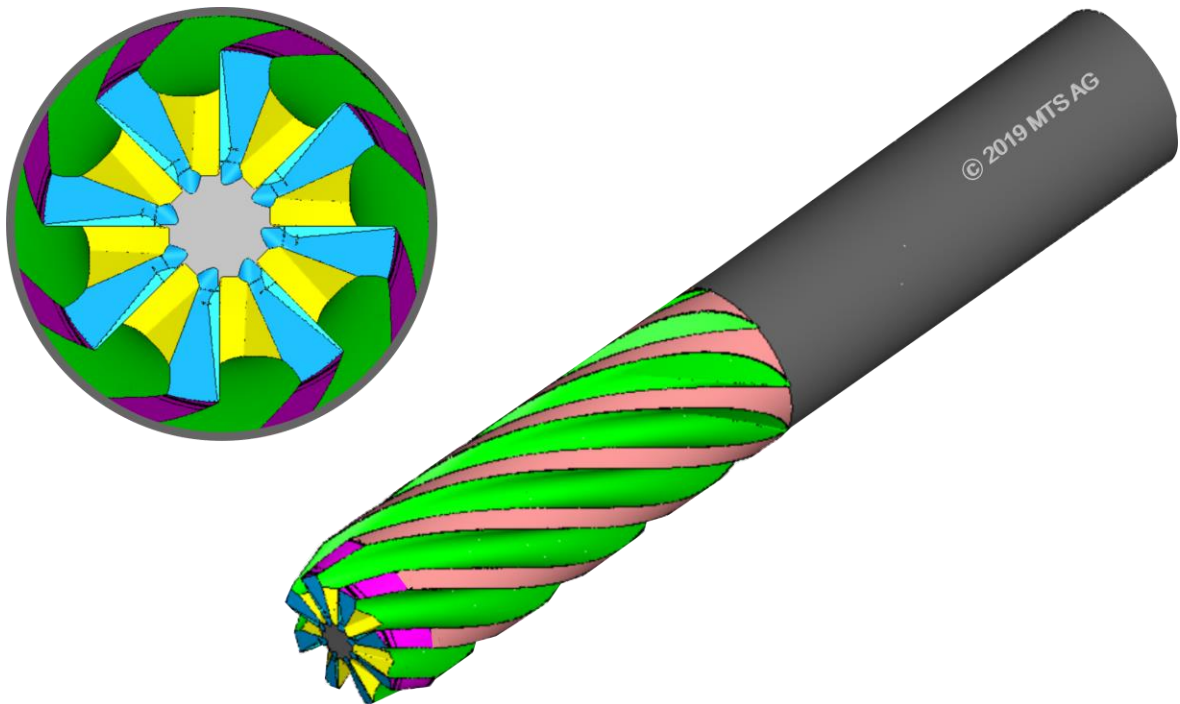
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tool-kit PROFESSIONAL by MTS – Product of the VOLLMER Group

Software-Modul

Spezifikation „Reamer/RMENU“

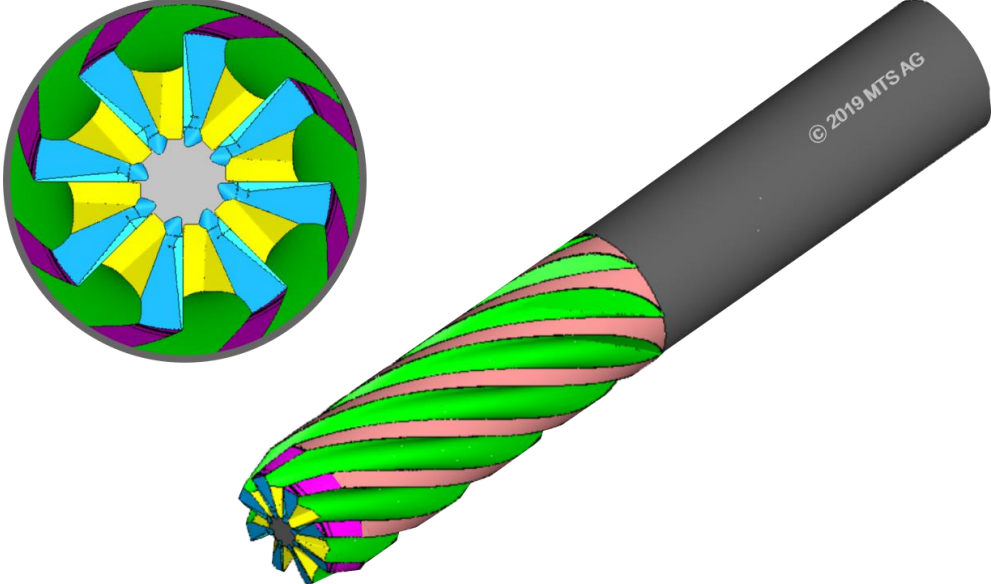
Stand: 15.01.25



MTS – Product of the VOLLMER Group
Innovationszentrum Freiburg (FRIZ)
Georges-Köhler-Allee 302
79110 Freiburg im Breisgau
Tel.: +49 7351 571 8141 / +49 160 5426017
info@mtsag.net
www.mtsag.net

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3.1 Reamer	RMENU
	
<p>3.1 Basic Modul Reamer</p>	
<ul style="list-style-type: none"> • Work Piece: <ol style="list-style-type: none"> 1. Cylinder 2. Taper • Face: <ul style="list-style-type: none"> Plane without cutting edge Milling end face • Cutting Edge Combination: <ul style="list-style-type: none"> right helix/right cut left helix/left cut right helix/left cut left helix/right cut • Devision: <ul style="list-style-type: none"> equal unequal (free division between all teeth) • Preparation: <ul style="list-style-type: none"> Separation Profile roughing Profile finishing • Production / Regrinding <ul style="list-style-type: none"> Production in several infeeds • Main Fluting: <ul style="list-style-type: none"> Workpiece with pairs of different fluting geometries 	<ul style="list-style-type: none"> • Periphery <ul style="list-style-type: none"> Like end mills Pos. 1. • Heel: <ul style="list-style-type: none"> Like end mills Pos. 1. • Chamfer <ul style="list-style-type: none"> Linear relief: 1./2./3. relief angle Radial relief: transverse/longitudinal • 2nd Chamfer <ul style="list-style-type: none"> Optional: 2nd chamfer • Chamfer: <ul style="list-style-type: none"> Face groove grinding.
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