

MTS

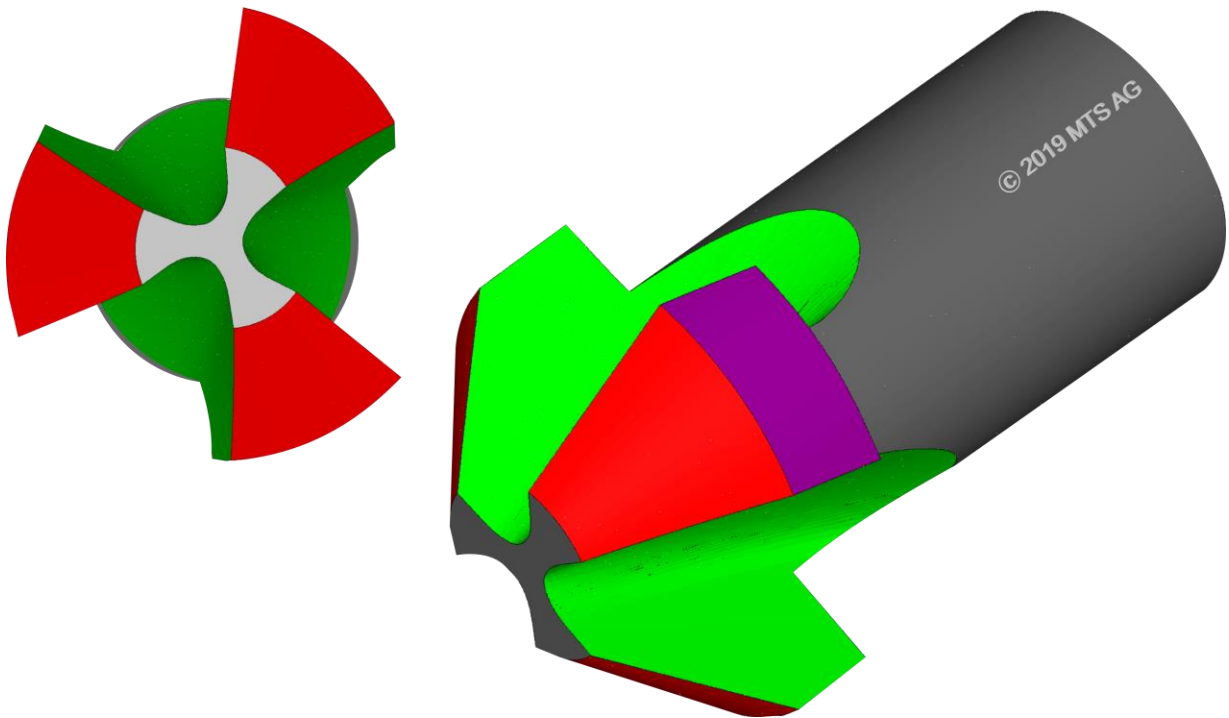
Product of the VOLLMER Group

tool-kit PROFESSIONAL by MTS – Product of the VOLLMER Group

Software-Modul

Spezifikation „Contersink/CMENU“

Stand: 15.01.25



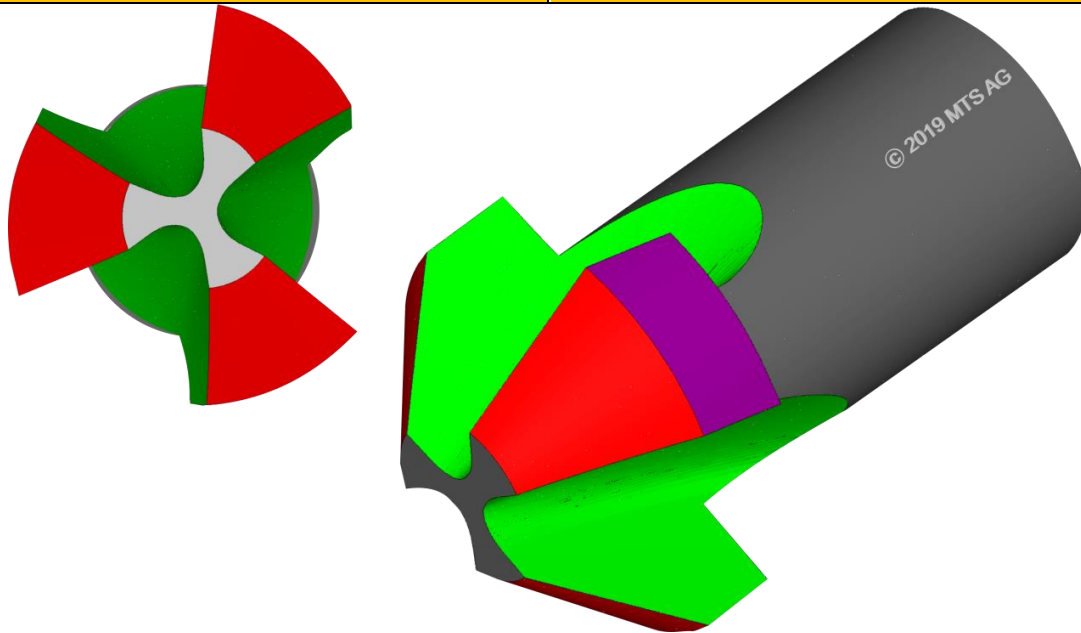
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11. Countersink

CMENU



11.1 Basic Modul Countersink

- **Point:**
Plane
- **Cutting Edge Combination:**
right helix/right cutting
left helix/left cutting
- **Production / Regrinding:**
Production by different infeed (several steps)
Regrinding with calculation of removal length, periphery and rake.
Regrinding, finishing with different wheels
- **Preparation:**
Separation
Profile roughing
Profile finishing
- **Fluting:**
Taper flute like end mills
Counter flute with special grinding procedure
- **Chamfer:**
Axial/radial relief angle
- **Rear Section:**
Cylindrical grinding
- **Plane End Face**